

Better than it has to be Since 1903



Reference Guides

Reference dulues										
When trace elements are detected, the following areas could be responsible	Aluminum (Al)	Chromium (Cr)	Copper (Cu)	Iron (Fe)	Lead (Pb)	Nickel (Ni)	Tin (Sn)	Silver (Ag)	Titanium (Ti)	Vanadium (V)
Bearings										
Bushings								П		
Compressor Piston										
Cylinder/Liners										
Clutch Discs										
EGR										
Gears										
Housing/Blocks										
Hydraulic Cylinders										
Hydraulic Pumps										
Oil Cooler										
Pistons										
Piston Skirt Overlay										
Rings										
Rust										
Shafts										
Thrust Plates										
Thrust Washers										
Turbine Blades										
Valve Guides/Stern										
Valve Trains										
Washers										

Wear Metal Reference Guide

Many times, users that test their in-service lubricants will look at reports and ask "what do these tests mean?"

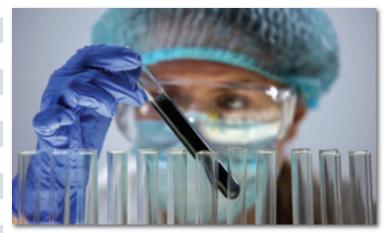
Most routine analysis reports display similar test parameters for monitoring the condition of the operating equipment and the lubricant in service. This simple guideline will help explain the use and meaning behind the routine tests you are likely to see on an analysis report. Please note that this serves only as a guideline; the elements listed do not purport to include all possible resources.





Why Perform Oil Analysis?

ALAS+ will help fleet managers and operators alike confirm equipment is operating properly and identify any abnormal conditions providing critical information needed to take corrective action and help avoid an emerging failure. **ALAS+** is a simple yet highly effective means of protecting your livelihood and investment.



What does ALAS+ Test?

AMALIE ALAS+ offers a full slate of spectrochemical analysis testing which monitor and test for the following:

• Viscosity • Fuel Dilution • Water • Coolant • TAN/TBN

20 elements tested include: Iron, Chromium, Lead, Copper, Tin, Aluminum, Nickel, Silver, titanium, Vanadium, Silicon, Sodium, Potassium, Magnesium, Calcium, Barium, Phosphorous, Zinc, Molybdenum and Boron.



DATE SAMPLED DATE RECEIVED DATE REPORTED	30-Mar-19 18-Apr-19 23-Apr-19	30-Oct-18 27-Nov-18 28-Nov-18	24-May-18 13-Jun-18 14-Jun-18	17-Nov-17 08-Dec-17 11-Dec-17	17-Apr-17 03-May-17 05-May-17	30-Sep-16 28-Oct-16 31-Oct-16
LAB NO. SIF NO. TIME ON UNIT TIME ON OIL OIL BRAND OIL TYPE OIL GRADE	43021261413 35554702 mi 399723 mi 31046 Amalie XLO SAE 10W30	3 43021210349 34904283 368677 33892 Amalie XLO SAE 10W30	43021152026 34092914 334785 25000 Amalie Unidentified SAE 10W30	43021080859 33295635 293309 25000 Amalie Unidentified SAE 10W30	43020987930 32179521 266020 25000 Amalie Unidentified SAE 10W30	43020908329 31351150 228755 25000 Amalie Unidentified SAE 10W30
OIL ADDED FILTER OIL CHANGED WO NUMBER	mi	33892 Not Changed	25000			
Metals (ppm) Iron (Fe) Chromium (Cr) Lead (Pb) Copper (Cu) Tin (Sn) Aluminum (Al) Nickel (Ni) Silver (Ag) Titanium (Ti) Vanadium (V)	30 1 6 2 1 2 <1 <1 <1 <1	51 2 12 3 1 5 1 <1 <1 <1	61 2 18 3 2 4 <1 <1 <1 <1	42 2 20 1 1 3 <1 <1 <1 <1	48 2 24 2 2 3 <1 <1 <1	26 1 8 1 <1 <1 <1 <1 <1 <1
Contaminants (ppm) Silicon (Si) Sodium (Na) Potassium (K)	5 2 3	7 <1 5	7 10 5	8 2 9	6 5 9	5 2 10
Additives (ppm) Magnesium (Mg) Calcium (Ca) Barium (Ba) Phosphorus (P) Zinc (Zn) Molybdenum (Mo) Boron (B)	917 1578 <1 1232 1414 61 15	985 1698 <1 1308 1464 68 19	982 1798 <1 1326 1499 79 20	960 1745 <1 1227 1445 75 15	942 1656 <1 1156 1420 74 12	449 2151 <1 1178 1476 74 29
ontaminants Water (%) Coolant	<0.05 No	<0.05 No	<0.05 No	<0.05 No	<0.05 No	<0.05 No
hysical Tests Viscosity (cSt 100C) Fuel (%) PQ Index Soot (%) Infrared	12.2 <1.0 16 0.2	11.7 <1 18 0.4	12.1 <1 23 0.8	11.8 <1 <10 0.6	11.9 <1 <10 0.5	12.1 <1 <10 0.9
hysical / Chemical Base Number (mgKOH,	/g) 4.1	3.1	3.1	3.8	3.3	3.4
LEGEND Severe Abnormal Ca	i Vormal					
Aluminium 12 10 8 6 4 2	n (Al) Sodi	ium (Na) Silicon (S	1.2 1.2 1.0 0.8 0.4 0.4 0.2		oot (%) Infrared	Water (%)
					20 334785	399723
2287		334785 3997 09 368677 ad (Pb) •••• Tin (Sn)	723	228755	293309 36	68677

What is ALAS+?

The **AMALIE** Lubricant Analysis System, or simply **ALAS+** is a comprehensive oil analysis service utilizing the most modern laboratory equipment to provide valuable information about your engines' condition.

ALAS+ Lubricant Analysis System is designed exclusively for **AMALIE's** XLO HD Fleet, **AMALIE** XLO Ultimate, and Super XLO Ultimate engine oil customers. **ALAS+** provides a detailed look to what is happening inside your engine and should be a routine ongoing activity for analyzing and monitoring of the engine oils health, contamination and engine component wear.



ALAS+ is fast, easy and convenient!

Submitting an oil sample is easy via handwritten form/label, mobile phone application, Webtrieve website or through a dedicated barcode sticker. ALAS+ offers a great deal of flexibility in the delivery and management of oil analysis data with reporting via:

- Email
- Webtrieve Website
- Webtrieve Mobile Application
- Comprehensive Data Files which show trends and potential emerging problems

What are the benefits of ALAS+?

ALAS+ accurately measures three main fluid properties; wear metals, contamination, and viscosity as well as other critical fluid properties to help diagnose potential problems, prevent component failure, determine optimum drain intervals, and help reduce fleet operating costs.



AMALIE Customer Service Representatives can assist with ordering kits and supplies, new customer set-up, equipment registration, and general questions.

To find out more information about our **AMALIE ALAS+** Used Oil Program, contact: your local lubricant distributor, call the **AMALIE** Tech Line, or visit AMALIE.com.

> AMALIE Tech Line: (800) 368-1264 techservices@AMALIE.com

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